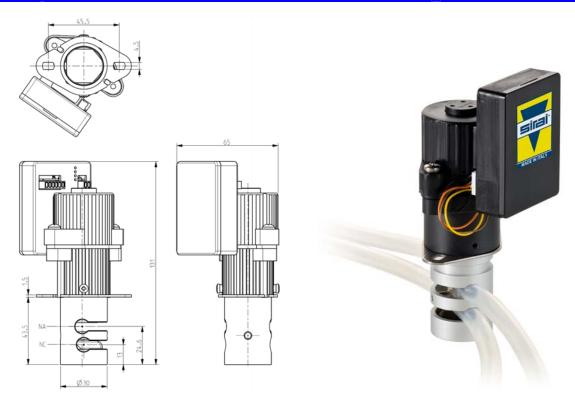


STEPPER MOTOR PINCH VALVE 3-WAY ON-OFF



▶ GENERAL FEATURES

Stepper motor pinch valve, suitable to shut off media without producing neither turbulent flows, nor dead spaces. Particularly suitable for most of the analytical, medical and food applications. The "OPEN" and "CLOSE" positions of the valve will be set as indicated in the section "OPERATING INSTRUCTIONS" The system allows a bi-directional through flow and a high flow rate. The valve is suitable for elastic tubings with hardness up to 90 Shore A.

The tubing (not included in our supply) is the only material in contact with the fluid.

► MATERIALS (OF THE PINCHING DEVICE)

BodyAnodized aluminiumPinching devicePOM (reinforced acetal copolymer)Engine coverPA (Polyamide)Board coverPA (Polyamide)

▶ ELECTRIC FEATURES

Power supply [12÷24] V
Continuous duty ED 100%
Minimum Step 0.033mm/step
Insulation class B (130°C)
Ambient temperature -10°C +60°C
Electric connection Molex pitch 2.5

Molex pitch 2.54mm 6 pins
Molex pitch 2.54mm 2 pins

Protection degree IP 40 (EN60529)

► LED INDICATIONS

RedAlarm / MalfunctionYellowValve closedGreenValve openBlueProgramming mode

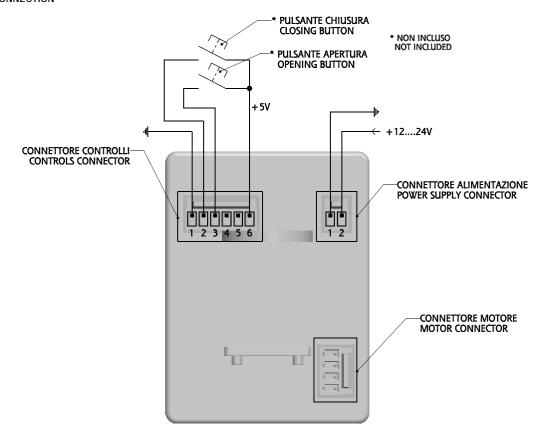
TUBINGS*		Pinching strength	Opening/closing	Series and type	Power absorption (W)		Weight
Orifice size (mm)	MAX O.D. (mm)	(N)	speed (mm/s)	Valve	In operation	Notes	(kg)
6,4	9,5	up to 80	3,33	S370XA01X1900VU	9	-	0.25

► NOTE

- * For use with different tubings, the min/max opening of the pinching device can be modified as indicated in the Maintenance Instructions. As an alternative, it is also possible to order the valves already programmed, with the desired strokes.
- Some data, e.g. actuating time and power absorption, are directly depending on the electronic control and can vary accordingly
- Valve position fixed on loss of power. "Fail Saving" function available on demand.

S370XA01X1900VU

▶ CONNECTION



► OPERATING INSTRUCTIONS

When power is supplied, the valve will not move and the red LED will be on.

By simultaneously providing the opening and closing pulses, the valve will reset (red, yellow and green LEDs on) and will automatically move to OPEN position (red and yellow LEDs off).

- 1. Insert the tube in the upper slot
- 2. Provide a closing command and insert the tube in the lower slot

The valve is now operational and by providing the opening or closing pulse (minimum 10ms), the valve will act accordingly.

LED signals meaning:

- Green LED on → upper slot open lower slot closed
- Yellow LED on → upper slot closed lower slot open

Note:

Valve position fixed on loss of power.

When the power will be restored, the valve will not move and the red LED will be on.

Remove the tube from the lower slot. If the current position of the valve makes it difficult to remove the tube, use the closing command to facilitate this operation. During this phase, the yellow and red LEDs will be on.

After removing the tube, provide simultaneously the opening and closing pulses, so that the valve resets (red, yellow and green LEDs on). This way, the valve will automatically move to OPEN position (red and yellow LEDs off). Perform a closing command and insert the tube in the lower slot.